MACURA - INSTALLATION

INSTRUCTIONS

Accessory

TRUNK SPOILER P/N 08F10-TZ3-200

Application

2016 TLX

Publications No. VERSION 1

Issue Date SEPT 2015

PARTS LIST

Trunk spoiler



Right trunk spring (marked red)



Template A



Template B



Special bolt



6 mm Flange nut



2 Clips



TOOLS AND SUPPLIES REQUIRED

Drill

Eye protection (face shield, safety goggles, etc.)

Center punch

3 mm Drill bit

Touch-up paint

Felt-tip pen

Masking tape

Heavy gloves

The following tool is available through the Acura parts ordering system.

Trunk Spring Tool (T/N 07AAF-T2AA200)

The following tools are available through the Honda Tool and Equipment Program. On the iN, click on: Service > Service Bay > Tool and Equipment Program, then enter the number under "Search". Or, call 888-424-6857.

- Rotabroach Hole Cutting Kit (T/N BLR11201SO)
- Rubber Roller (T/N MHLE54D)

Illustration of the Trunk Spoiler on the Vehicle

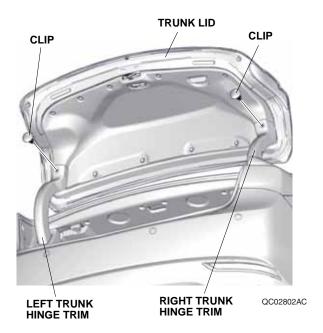


INSTALLATION

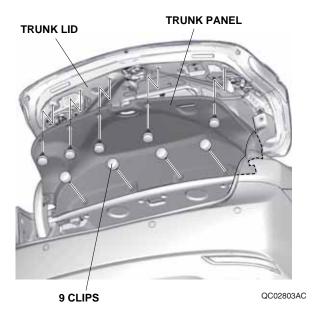
Client Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

NOTE:

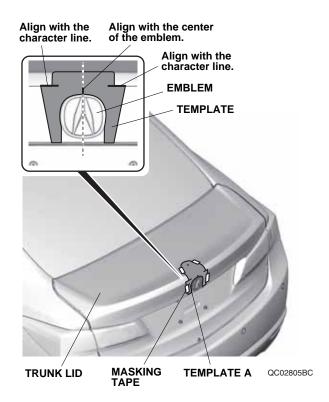
- Take care not to damage the paint finish.
- This kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the client.
- 1. Open the trunk lid. Remove the two clips from the trunk hinge trim.



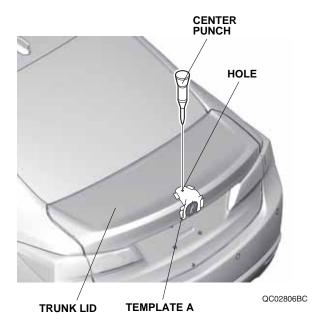
2. Remove the trunk panel.



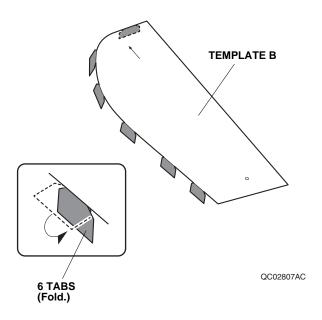
 Close the trunk lid. Place template A on the trunk lid, and align it with the center of the emblem and character line of the trunk lid. Tape template A to the trunk lid with masking tapes.



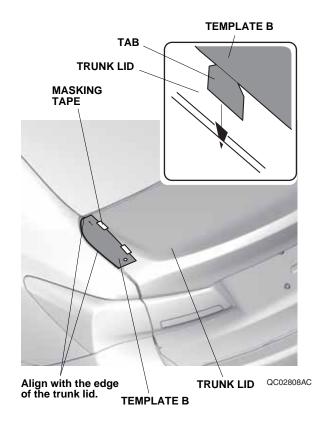
4. Set a center punch to the minimum power setting, and mark the trunk lid through the hole in template A. Remove template A.



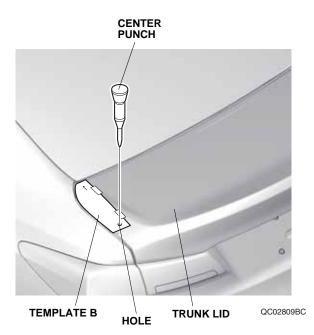
5. Fold the six tabs on template B as shown.



6. Place template B on the trunk lid, insert the six tabs and align it with the left edge of the trunk lid. Tape template B to the trunk lid with two pieces of masking tape.

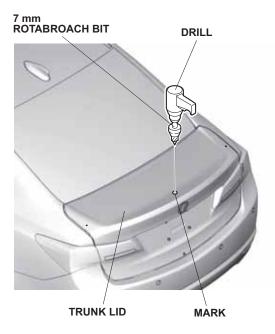


7. Using the center punch, mark the trunk lid through the hole in template B. Remove template B.

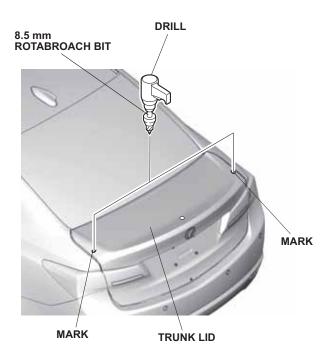


8. Flip over template B, and mark the right side of the trunk lid the same way.

9. While wearing eye protection, use a 7 mm Rotabroach bit to drill the trunk lid at the centerpunched mark.



10. While wearing eye protection, use a 8.5 mm Rotabroach bit to drill the trunk lid at the centerpunched mark.

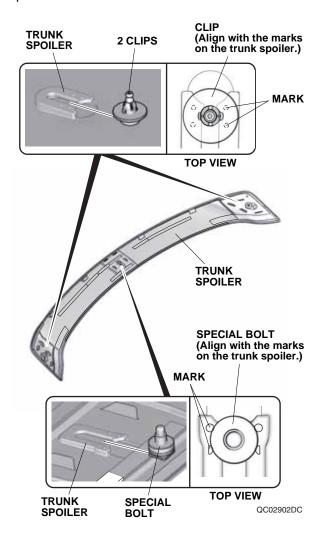


11. Apply touch-up paint to the edge of the holes. Allow the touch-up paint to dry before going to the next step.

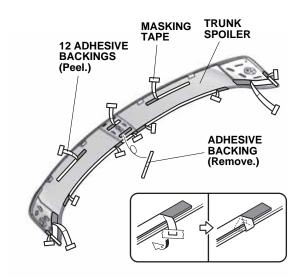
12. Using isopropyl alcohol on a shop towel, thoroughly clean the trunk lid where the trunk spoiler will attach.



13. Install the special bolt and two clips on the trunk spoiler as shown.

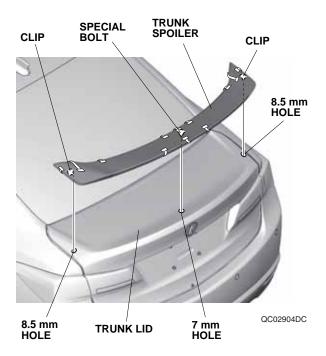


14. Partially peel back the 12 adhesive backings, and tape them to the front surface of the trunk spoiler with masking tape. Completely remove the remaining adhesive backing.

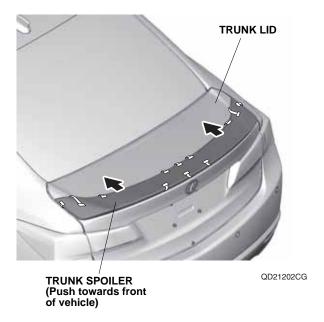


QC02903DC

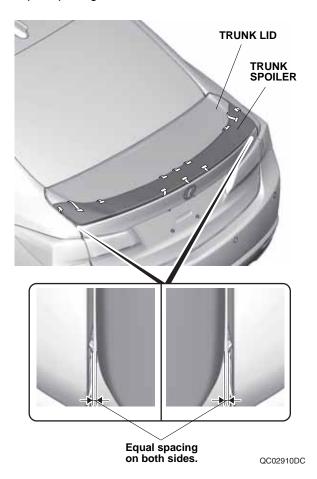
15. Install the trunk spoiler onto the trunk lid.
Insert the special bolt into the hole on the trunk lid first, then insert the two clips.



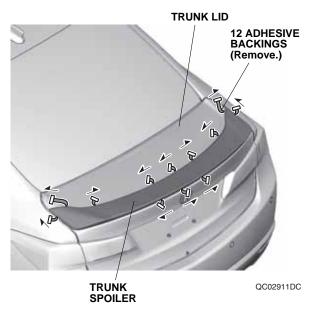
16. Push the trunk spoiler towards the front of the vehicle as shown, to align the bolts and clips in the correct position.



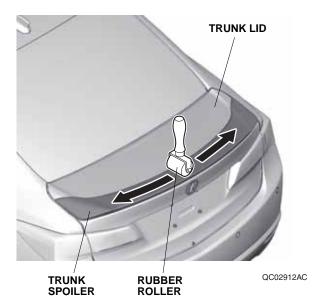
17. Adjust the position of the trunk spoiler so there is equal spacing on both sides.



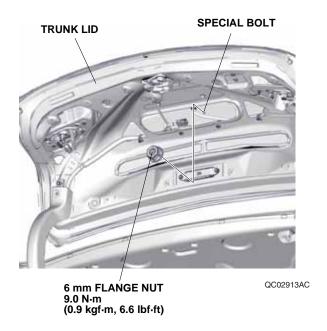
18. While applying light pressure on the trunk spoiler, carefully remove the adhesive backings.



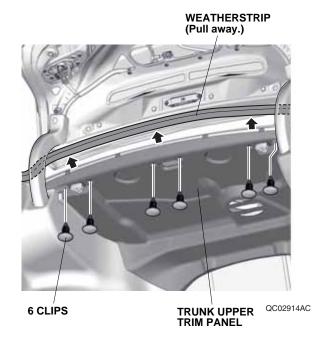
- 19. Firmly press the trunk spoiler against the trunk lid. Press until both clips click into position.
- 20. Using a rubber roller, apply firm pressure, especially at the ends, to set the adhesive.



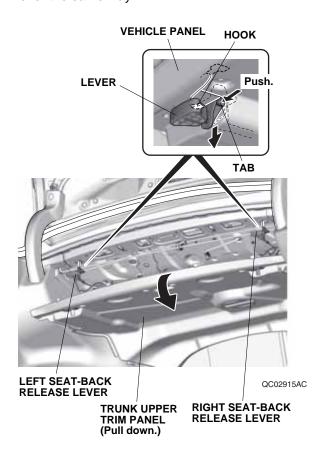
21. Open the trunk lid. Secure the trunk spoiler to the trunk lid with 6 mm flange nut. Torque the flange nut to 9.0 N·m (0.9 kgf·m, 6.6 lbf·ft).



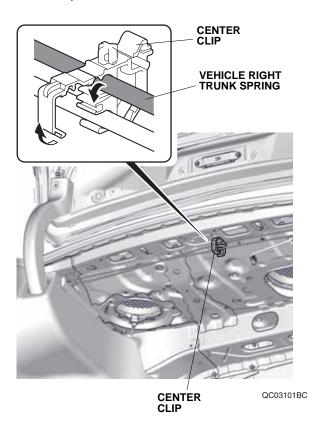
22. Pull back the weatherstrip, and remove the six clips from the trunk upper trim panel.



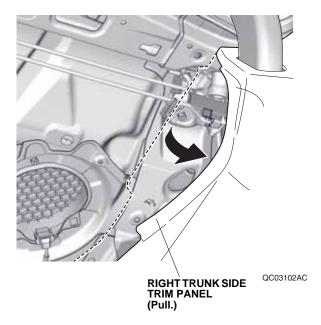
23. Pull down the trunk upper trim panel. Push the tab, then pull down the right seat-back release lever to release the hook. Release the left seat-back release lever the same way.



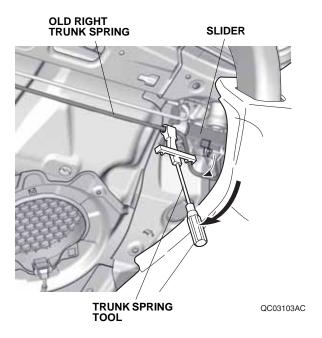
24. Remove the vehicle right trunk spring from the center clip.



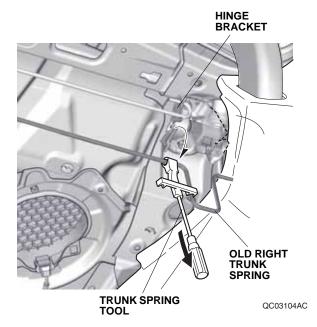
25. Pull back the right and left trunk side trim panels.



26. With an assistant holding the trunk lid open, remove the old right trunk spring from the slider using the trunk spring tool. Wear heavy gloves to protect your hands, and push the trunk spring tool slowly and carefully.

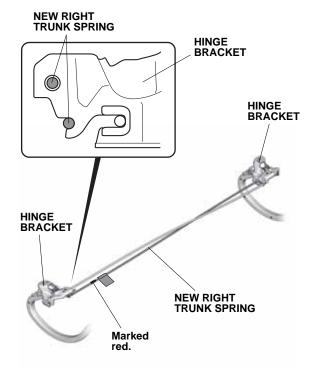


Remove the spring from the hinge bracket.



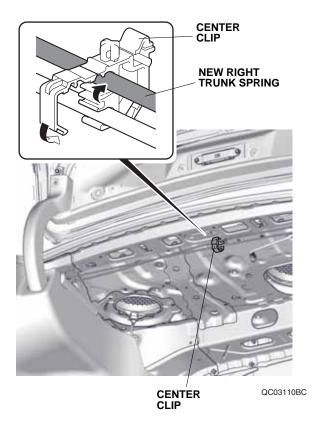
- 27. Install the new right trunk spring in the reverse order of removal. Wear heavy gloves to protect your hands
 - Install the red-marked trunk spring in the slot in the left (driver's side) hinge bracket and in the right (passenger's side) hinge arm.
 - Rotate the trunk spring tool as you pull it towards you.

NOTICE: Be careful when installing the trunk spring as it could repel with strong force and cause injury.



QC03109AC

28. Reinstall the new right trunk spring on the center clip.



29. Reinstall all other removed parts.